

LOCTITE®

EQUIPMENT

Operation Manual

Light Cure Valve

Part Number 98009

VA 15 Diaphragm Valve SS

Part Number 1730181

Cyanoacrylate Adhesive Valve

Part Number 98013



Henkel

8. Maintenance and Cleaning

Normally, purging with appropriate flush material or solvent after use is sufficient for cleaning. Some materials, however, may cause a buildup on the valve head and diaphragm, which will require a periodic, thorough cleaning by removing the valve head. Note that valve head removal is accomplished without demounting the valve.

To Remove the Valve Head

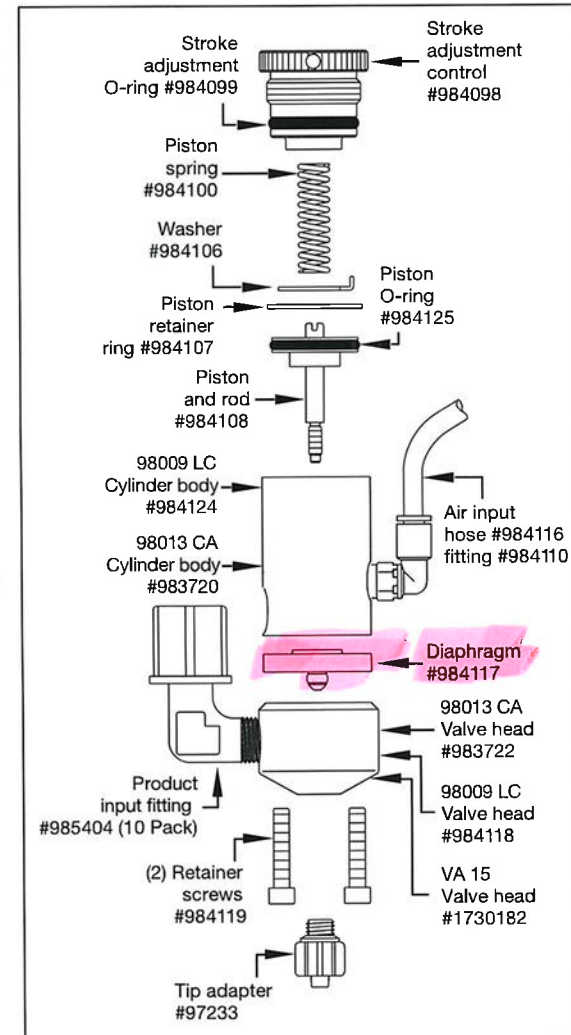
Remove the two retainer screws. It is not always necessary to remove the fittings from the valve head for cleaning. If the fittings must be removed, be careful: solidified material on the fitting thread could cause the valve head thread to strip out.

NOTE: Avoid using sharp probes for cleaning. Any nicks or scratches on the diaphragm or the sealing side of the valve head may cause improper valve action, and require replacement of diaphragm and head.

To Reinstall Valve Head

Align valve head holes with diaphragm and cylinder body holes, and reinsert retainer screws. Tighten in accordance with the Torque Specifications Chart on the next page.

If the diaphragm holes do not line up with the tapped holes in the air cylinder body, proceed with steps 5 through 7 (To Change Diaphragm) on the next page.



Valve Components