



Safety Data Sheet

Page 1 of 13

LOCTITE 277 BO50ML EN/CH/JP

SDS No. : 153485

V001.14

Revision: 12.01.2025

printing date: 17.06.2025

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name:

LOCTITE 277 BO50ML EN/CH/JP

Other means of identification:

LOCTITE 277 BO50ML EN/CH/JP

Product code:

IDH236613

Recommended use of the chemical and restrictions on use

Intended use:

Anaerobic Adhesive

Manufacturer/Importer/Distributor Representative Company

Henkel Thailand Ltd. The Offices at Centralworld,
35th Floor, 999/9 Rama 1 Rd.,
Kwang Patumwan, Khet Patumwan,
10330 Bangkok

Thailand

Phone: +66 (2209) 8000

Fax-no.: +66 (2209) 8008

E-mail address of person responsible for Safety Data Sheet:

ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents:

FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +662 209 8008

Section 2. Hazards identification

GHS Classification:

Hazard Class

Serious eye damage/eye irritation
Specific target organ toxicity -
single exposure

Hazard Category

Category 2
Category 3

Target organ

respiratory tract irritation

GHS label elements:

Hazard pictogram:



Signal word:

Warning

Hazard statement:

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

Precaution:

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash hands thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear eye protection/face protection.

Response:

P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

Storage:

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients
--

Substance or Mixture:

Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
α , α -dimethylbenzyl hydroperoxide 80-15-9	1- 10 %	Flammable liquids 4 H227 Organic peroxides E H242 Acute toxicity 4; Oral H302 Acute toxicity 2; Inhalation H330 Acute toxicity 4; Dermal H312 Skin corrosion/irritation 1 H314 Specific target organ toxicity - single exposure 3 H335 Specific target organ toxicity - repeated exposure 2 H373 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
N,N-Diethyl-p-toluidine 613-48-9	0.1- 1 %	Flammable liquids 4 H227 Acute toxicity 3; Oral H301 Acute toxicity 3; Inhalation H331 Acute toxicity 3; Dermal H311 Skin corrosion/irritation 2 H315 Specific target organ toxicity - repeated exposure 2 H373 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412
N,N-dimethyl-o-toluidine 609-72-3	0.1- 1 %	Flammable liquids 4 H227 Acute toxicity 3; Oral H301 Acute toxicity 3; Inhalation H331 Acute toxicity 3; Dermal H311 Specific target organ toxicity - repeated exposure 2 H373 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412
methacrylic acid 79-41-4	0.1- 1 %	Flammable liquids 4 H227 Acute toxicity 4; Oral H302 Acute toxicity 4; Inhalation H332 Acute toxicity 3; Dermal H311 Skin corrosion/irritation 1 H314 Serious eye damage/eye irritation 1 H318 Specific target organ toxicity - single exposure 3 H335 Acute hazards to the aquatic environment 3 H402

Section 4. First aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.
Seek medical advice.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

Section 5. Fire fighting measures

Suitable extinguishing media:

Carbon dioxide, foam, powder
Fine water spray

Specific hazards arising from the chemical:

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.
In case of fire, keep containers cool with water spray.

Special protection equipment and precautions for firefighters:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Hazardous combustion products:

Trace amounts of toxic and/or irritating fumes may be released and the use of breathing apparatus is recommended.
Oxides of carbon.

Additional fire fighting advice:

In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:

Avoid skin and eye contact.
Ensure adequate ventilation.
Wear protective equipment.
See advice in section 8

Environmental precautions:

Do not empty into drains / surface water / ground water.

Clean-up methods:

For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:

Use only with adequate ventilation.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Storage:

Ensure good ventilation/extraction.

Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

METHACRYLIC ACID 79-41-4	Value type	Time Weighted Average (TWA):
	ppm	20
	Remarks	ACGIH

Respiratory protection:

Ensure adequate ventilation.

Filter type: A (EN 14387)

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Protective eye equipment should conform to EN166.

Body protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:

The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	red liquid
Odor:	mild, Acrylic
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-polar/aprotic.
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	1.1
Boiling point:	> 150 °C (> 302 °F)
Flash point:	165 °C (329 °F)> 100.00 °C (> 212 °F)
(Cleveland open cup)	No flash point up to 100 °C
(Tagliabue closed cup)	
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	< 0.1300000 mbar
(; 20.0 °C (68 °F); 27 °C (80.6 °F); 25.0 °C (77 °F)no method /	< 5 mm hg
method unknown; 50 °C (122 °F))	< 13 Pa
	< 300 mbar
Vapor density:	> 1
Density:	1.0800 g/cm3
Solubility:	Slightly soluble (20 °C)
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content:	< 3 %
(2010/75/EC)	

Section 10. Stability and reactivity

Reactivity/Incompatible materials:
Peroxides.

Chemical stability:
Stable under recommended storage conditions.

Conditions to avoid:
Stable

Hazardous decomposition products:
Oxides of carbon.

Section 11. Toxicological information

Oral toxicity:
Acute toxicity estimate (ATE) : > 2,000 mg/kg
Method: Calculation method

Inhalative toxicity:
Acute toxicity estimate (ATE) : > 20 mg/l
Exposure time: 4 h
Test atmosphere: Vapor.
Method: Calculation method

Dermal toxicity: Acute toxicity estimate (ATE) : > 2,000 mg/kg
Method: Calculation method

Symptoms of Overexposure: EYE: Irritation, conjunctivitis.
RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.
Prolonged or repeated contact may cause skin irritation.

Acute oral toxicity:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	LD50
	Value	382 mg/kg
	Species	rat
	Method	other guideline:
N,N-Diethyl-p-toluidine 613-48-9	Value type	Acute toxicity estimate (ATE)
	Value	100 mg/kg
	Species	
	Method	Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Value type	Acute toxicity estimate (ATE)
	Value	100 mg/kg
	Species	
	Method	Expert judgement
methacrylic acid 79-41-4	Value type	LD50
	Value	1,320 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	LC50
	Value	1.370 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified
N,N-Diethyl-p-toluidine 613-48-9	Value type	Acute toxicity estimate (ATE)
	Value	3 mg/l
	Exposure time	
	Species	
	Method	Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Value type	Acute toxicity estimate (ATE)
	Value	0.5 mg/l
	Exposure time	4 h
	Species	
	Method	Expert judgement
methacrylic acid 79-41-4	Value type	LC50
	Value	3.19 - 6.5 mg/l
	Exposure time	4 h
	Species	rat
	Method	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
methacrylic acid 79-41-4	Value type	Acute toxicity estimate (ATE)
	Value	3.19 mg/l
	Exposure time	
	Species	
	Method	Expert judgement

Acute dermal toxicity:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	Acute toxicity estimate (ATE)
	Value	1,100 mg/kg
	Species	
	Method	Expert judgement
N,N-Diethyl-p-toluidine 613-48-9	Value type	Acute toxicity estimate (ATE)
	Value	300 mg/kg
	Species	
	Method	Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Value type	Acute toxicity estimate (ATE)
	Value	300 mg/kg
	Species	
	Method	Expert judgement
methacrylic acid 79-41-4	Value type	LD50
	Value	500 - 1,000 mg/kg
	Species	rabbit
	Method	Dermal Toxicity Screening
methacrylic acid 79-41-4	Value type	Acute toxicity estimate (ATE)
	Value	500 mg/kg
	Species	
	Method	Expert judgement

Skin corrosion/irritation:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Result	corrosive
	Exposure time	
	Species	rabbit
	Method	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methacrylic acid 79-41-4	Result	corrosive
	Exposure time	3 min
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

methacrylic acid 79-41-4	Result	corrosive
	Exposure time	
	Species	rabbit
	Method	Draize Test

Respiratory or skin sensitization:

methacrylic acid 79-41-4	Result	not sensitising
	Test type	Buehler test
	Species	guinea pig
	Method	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
α , α -dimethylbenzyl hydroperoxide 80-15-9	Result	negative
	Type of study / Route of administration	dermal
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
methacrylic acid 79-41-4	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methacrylic acid 79-41-4	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	mouse
	Method	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
methacrylic acid 79-41-4	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Repeated dose toxicity:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Result	
	Route of application	inhalation: aerosol
	Exposure time / Frequency of treatment	6 h/d5 d/w
	Species	rat
	Method	not specified
methacrylic acid 79-41-4	Result	
	Route of application	inhalation
	Exposure time / Frequency of treatment	90 d6 h/d, 5 d/w
	Species	rat
	Method	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

Section 12. Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

Ecotoxicity:**Toxicity:**

α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	LC50
	Value	3.9 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	EC50
	Value	18.84 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	EC50
	Value	3.1 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	1 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	Value type	EC10
	Value	70 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	not specified
	Method	not specified
N,N-Diethyl-p-toluidine 613-48-9	Value type	LC50
	Value	78.62 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Danio rerio
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	Value type	EC50
	Value	10.34 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N-Diethyl-p-toluidine 613-48-9	Value type	EC50
	Value	23.69 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-dimethyl-o-toluidine 609-72-3	Value type	LC50
	Value	46 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Pimephales promelas
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
methacrylic acid 79-41-4	Value type	LC50
	Value	85 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Salmo gairdneri (new name: Oncorhynchus mykiss)
	Method	EPA OTS 797.1400 (Fish Acute Toxicity Test)
	Value type	NOEC
	Value	10 mg/l
	Acute Toxicity Study	Fish
	Exposure time	35 d
	Species	Danio rerio

methacrylic acid 79-41-4	Method	OECD Guideline 210 (fish early lite stage toxicity test)
	Value type	EC50
	Value	> 130 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
methacrylic acid 79-41-4	Method	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
	Value type	NOEC
	Value	8.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EC50
	Value	45 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
methacrylic acid 79-41-4	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EC10
	Value	100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	17 h
	Species	Pseudomonas putida
	Method	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

Persistence and degradability:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	3 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	Result	not readily biodegradable.
	Route of application	not specified
	Degradability	1 %
	Method	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
N,N-dimethyl-o-toluidine 609-72-3	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	1 %
	Method	other guideline:
methacrylic acid 79-41-4	Result	readily biodegradable
	Route of application	aerobic
	Degradability	86 %
	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
	Result	inherently biodegradable
	Route of application	aerobic
	Degradability	100 %
	Method	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)

Bioaccumulative potential / Mobility in soil:

α , α -dimethylbenzyl hydroperoxide 80-15-9	Bioconcentration factor (BCF)	9.1
	Exposure time	
	Species	calculation
	Temperature	
	Method	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	LogPow	1.6
	Temperature	25 °C
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N-Diethyl-p-toluidine 613-48-9	LogPow	3.7
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)
methacrylic acid 79-41-4	LogPow	0.93
	Temperature	22 °C
	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations

Product

Method of disposal:

Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages:

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Not dangerous goods

Railroad transport RID:

Not dangerous goods

Inland water transport ADN:

Not dangerous goods

Marine transport IMDG:

Not dangerous goods

Air transport IATA:

Not dangerous goods

Section 15. Regulatory information

Regulatory Information:

Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

Global inventory status:

Regulatory list	Notification
TSCA	yes
DSL	yes
KECI (KR)	yes
ENCS (JP)	yes
ISHL (JP)	yes
IECSC	yes
AIIC	yes
NZIOC	yes
TCSI	yes
PICCS (PH)	yes
EINECS	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).