



## Safety Data Sheet

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TECHNOMELT PA 646 BLACK known as MACROMELT OM  
646

SDS No. : 44194  
V001.12

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### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:**

TECHNOMELT PA 646 BLACK known as MACROMELT OM 646

**Other means of identification:**

TECHNOMELT PA 646 BLACK BG20KG

**Product code:**

IDH1055521

**Recommended use of the chemical and restrictions on use**

**Intended use:**

Hotmelt adhesive

**Manufacturer/Importer/Distributor Representative Company**

Henkel Thailand Ltd. The Offices at Centralworld,  
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**E-mail address of person responsible for Safety Data Sheet:**

ap-ua-psra.sea@henkel.com

**Emergency information:**

FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call CHEMTREC: +1 703-741-5970

### Section 2. Hazards identification

**GHS Classification:**

Substance or mixture is not classified as hazardous according to Globally Harmonized System(GHS).

**GHS label elements:**

Substance or mixture is not classified as hazardous according to Globally Harmonized System(GHS).

### Section 3. Composition / information on ingredients

**Substance or Mixture:**  
Mixture

**Declaration of hazardous chemical:**

Hazard component CAS-No.	Content	GHS Classification
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	1- 10 %	Chronic hazards to the aquatic environment 4 H413
Carbon black - Nano 1333-86-4	0.1- 1 %	

### Section 4. First aid measures

**Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

**Eye contact:**

After contact with the hot melt: cool with water, seek medical attention.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**Indication of immediate medical attention and special treatment needed:**

See section: Description of first aid measures

### Section 5. Fire fighting measures

**Suitable extinguishing media:**

All common extinguishing agents are suitable.

**Improper extinguishing media:**

High pressure waterjet

**Specific hazards arising from the chemical:**

In case of fire toxic gases can be released.

**Special protection equipment and precautions for firefighters:**

Wear self-contained breathing apparatus.

Wear protective equipment.

### Section 6. Accidental release measures

**Personal precautions:**

Wear protective equipment.

See advice in section 8

**Environmental precautions:**

Do not empty into drains / surface water / ground water.

**Clean-up methods:**

Allow to solidify.  
Remove mechanically.  
Dispose of contaminated material as waste according to Section 13.

**Section 7. Handling and storage**

**Handling:**

Avoid skin and eye contact.

**Storage:**

Ensure good ventilation/extraction.  
Keep only in original container.  
Store in a dry place.  
< + 35 °C

**Section 8. Exposure controls / personal protection**

Components with specific control parameters for workplace:

CARBON BLACK, INHALABLE FRACTION 1333-86-4	<b>Value type</b>	Time Weighted Average (TWA):
	<b>mg/m<sup>3</sup></b>	3
	<b>Remarks</b>	ACGIH

**Respiratory protection:**

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).  
This recommendation should be matched to local conditions.

**Hand protection:**

Wear heat resistance gloves while working with the hot melt (EN 407).

**Eye protection:**

Protective goggles  
Protective eye equipment should conform to EN166.

**Body protection:**

Wear protective equipment.  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Engineering controls:**

Ensure good ventilation/extraction.

**General protection and hygiene measures:**

The workplace should be equipped with an emergency shower and eye-rinsing facility.

**Hygienic measures:**

Do not eat, drink or smoke while working.  
Wash hands before work breaks and after finishing work.

**Section 9. Physical and chemical properties**

**Appearance:**

black  
solid, granulate

**Odor:**

Resinous

<b>Odor threshold (CA):</b>	No data available.
<b>pH:</b>	Not applicable, Product is non-soluble (in water).
<b>Melting point / freezing point:</b>	170 - 180 °C (338 - 356 °F)
<b>Specific gravity:</b>	0.98
<b>Boiling point:</b>	> 280 °C (> 536 °F)
<b>Flash point:</b>	Not applicable
<b>Evaporation rate:</b>	No data available.
<b>Flammability (solid, gas):</b>	The product is not flammable.
<b>Lower explosive limit:</b>	No data available.
<b>Upper explosive limit:</b>	No data available.
<b>Vapor pressure:</b> (; 20 °C (68 °F))	< 0.1 hPa
<b>Vapor density:</b>	Not applicable, Product is a solid.
<b>Density:</b>	0.95 - 1.01 g/cm <sup>3</sup>
<b>Solubility:</b>	practically insoluble (20 °C)
<b>Partition coefficient: n-octanol/water:</b>	No data available.
<b>Auto ignition:</b>	No data available.
<b>Decomposition temperature:</b>	> 300 °C
<b>Viscosity:</b> (Brookfield; 225 °C (437 °F); Method: ;HI-method EPA1B; Viscosity Brookfield (Thermosel))	3,000 - 5,500 mPa.s
<b>VOC content:</b>	No data available.

### Section 10. Stability and reactivity

**Reactivity/Incompatible materials:**  
None if used for intended purpose.

**Chemical stability:**  
Stable under recommended storage conditions.

**Conditions to avoid:**  
None if used for intended purpose.

**Hazardous decomposition products:**  
No decomposition if used according to specifications.

### Section 11. Toxicological information

**General toxicological information:** To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

Symptoms of Overexposure: No data available.

**Acute oral toxicity:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 423 (Acute Oral toxicity)
Carbon black - Nano 1333-86-4	Value type	LD50
	Value	> 8,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

**Skin corrosion/irritation:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Carbon black - Nano 1333-86-4	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Carbon black - Nano 1333-86-4	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not sensitising
	Test type	Patch-Test
	Species	human
	Method	Human volunteer study
Carbon black - Nano 1333-86-4	Result	not sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	ambiguous with metabolic activation
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Carbon black - Nano 1333-86-4	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Carbon black - Nano 1333-86-4	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Carbon black - Nano 1333-86-4	Result	negative
	Type of study / Route of administration	sister chromatid exchange assay in mammalian cells
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
Carbon black - Nano 1333-86-4	Result	negative
	Type of study / Route of administration	in vitro mammalian cell micronucleus test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Carbon black - Nano 1333-86-4	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 490 (In Vitro Mammalian Cell Gene Mutation Tests Using the Thymidine Kinase Gene)
Carbon black - Nano 1333-86-4	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	rat
Method	OECD Guideline 489 (In Vivo Mammalian Alkaline Comet Assay)	

**Repeated dose toxicity:**

Carbon black - Nano 1333-86-4	Result	NOAEL=> 1,000 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	90 ddaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Carbon black - Nano 1333-86-4	Result	NOAEL=1 mg/m3
	Route of application	inhalation
	Exposure time / Frequency of treatment	13 w6 h/d, 5 d/w
	Species	rat
	Method	not specified

**Section 12. Ecological information**

**General ecological information:** Do not empty into drains, soil or bodies of water.

**Toxicity:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
Carbon black - Nano 1333-86-4	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Danio rerio
Carbon black - Nano 1333-86-4	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna
Carbon black - Nano 1333-86-4	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Value type	EC10
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
Carbon black - Nano 1333-86-4	Value type	EC0
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, domestic
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

**Persistence and degradability:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	20 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

**Bioaccumulative potential / Mobility in soil:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	LogPow	8.8
	Temperature	40 °C
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

### Section 13. Disposal considerations

#### Product

**Method of disposal:**

In consultation with the responsible local authority, must be subjected to special treatment.

#### Packaging

**Disposal of uncleaned packages:**

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

### Section 14. Transport information

**Road transport ADR:**

Not dangerous goods

**Railroad transport RID:**

Not dangerous goods

**Inland water transport ADN:**

Not dangerous goods

**Marine transport IMDG:**

Not dangerous goods

**Air transport IATA:**

Not dangerous goods

### Section 15. Regulatory information

**Regulatory Information:**

Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

**Global inventory status:**

Regulatory list	Notification
TSCA	yes
DSL	yes
ENCS (JP)	yes
AIIC	yes
NZIOC	yes

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### Section 16. Other information

**Disclaimer:**

This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance. This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties. Dear Customer,

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